

## ROTORFLUSH FILTERPUMPS

Models RUBI LH23-400 & LH33-400

### USE AND MAINTENANCE INSTRUCTION MANUAL

#### TO BE KEPT BY THE USER

For three phase pumps it is imperative that electrical connections are made so that the impellers rotate in the correct direction. If the pumps are run in the wrong direction for more than a few seconds serious damage may result which will invalidate the guarantee.

Read paragraphs 10.3 before installation for the method of checking correct direction of rotation.

Although the filters are self-cleaning there may over time be a build-up of detritus in the pores of the mesh which the self-cleaning mechanism cannot remove.

For stainless steel filter mesh use a pressure washer to very thoroughly clean the outside of the mesh.

For nylon screens either clean low pressure water or replacement inserts are available from Rotorflush Filters Ltd.

**If the pump is run with the filter screen clogged it may cause the pump to overheat and seriously damage the motor invalidating the guarantee. The use of appropriate cos phi load monitoring and dry running protection is essential with all models.**

In most conditions the filter should be inspected every 2 months. In some situations it may require more frequent inspection and if required cleaning.

Stainless steel screens should be thoroughly cleaned with a pressure washer. Nylon screens should be cleaned with gentle running water or replaced. It is recommended that nylon screens are replaced at these intervals:

Nylon screens:	300 micron every 5000 hours of use or every year. 115 micron every 1000 hours of use or 6 monthly.
Stainless steel screens:	These should be pressure washed at least every year, but may be more frequently depending on conditions.



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## ROTORFLUSH FILTERPUMPS Models RUBI LH23-400 & LH33-400

### 1. MANUFACTURER & PRODUCT IDENTIFICATION DATA (as per EEC98/37 p.1.7.4a)

#### 1.1. Manufacturer Data

Rotorflush Filters  
Langmoor Manor  
Charmouth  
Bridport  
Dorset  
DT6 6BU  
England  
Telephone: +44 (0) 1297 560229  
Fax: +44 (0) 1297 560110  
Email: [mail@rotorflush.com](mailto:mail@rotorflush.com)

#### 1.2. Filterpump Data

Description: Submersible Pump with integral Self-cleaning Intake screen. Referred to as a 'Filterpump' within this document.

Models: RUBI LH23-400 and RUBI LH33-400

### 2. TECHNICAL ASSISTANCE INFORMATION

If a malfunction of the Filterpump is not covered in the TROUBLESHOOTING table (Section 15) contact Rotorflush Filters at the above address.

### 3. INTRODUCTION

This publication contains all necessary information and instructions for the use and maintenance of your Rotorflush Filterpump.

Follow the advice given to ensure correct operation and optimum performance of the Filterpump. For any other information, please contact Rotorflush Filters

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#### 4. GENERAL SAFETY WARNINGS

***FAILURE TO OBSERVE THESE WARNINGS AND/OR ANY TAMPERING WITH THE FILTERPUMP EXEMPTS ROTORFLUSH FILTERS FROM ALL RESPONSIBILITY IN THE EVENT OF PERSONAL INJURY OR DAMAGE TO EQUIPMENT OR PROPERTY AND/OR TO THE FILTERPUMP***

Read this manual carefully and check to ensure that the Filterpump has been properly installed and connected in accordance with relevant safety standards before starting the Filterpump.

There are no RESIDUAL RISKS with Rotorflush Filterpumps.

No particular technical skills are required to use Rotorflush Filterpumps, although installation should be carried out by a qualified electrician.

No personal safety devices (precaution devices) are required to use Rotorflush Filterpumps.

##### 4.1. Preventive Measures to be Taken by the User



a) The user must specifically comply with all the accident prevention regulations in force in the respective countries in which the Filterpump is being used; the indications given in Section 7 must be scrupulously followed.

**b) During operation make sure that nobody is in the water**



c) Before undertaking any repairs or maintenance to the Filterpump, isolate the electricity supply by removing the plug from the socket and/or turning off the switch (if provided). This will prevent accidental starting which could cause personal injury or damage to equipment or property.

d) Any maintenance operation, installation or moving the Filterpump with the electrical system live may cause serious injury and could prove fatal.

e) During operation, avoid moving the Filterpump.

f) Before using the Filterpump, always check that the cable and all electrical devices are in perfect working order.

g) When starting up the Filterpump (by turning on the switch, if provided, or by inserting the plug in the socket) ensure (i) you do not have wet hands (ii) you are not standing in water and (iii) you are not barefoot.

h) The user must not carry out under his/her own initiative any operations or tasks not contemplated in this manual.

##### 4.2. Significant Protection and Precautions (as per EEC 98/37 p. 1.1.2 and 1.7.2; EN 292-2 p.5).



Rotorflush Filterpumps are designed so that all moving parts are shrouded by protective casings. Rotorflush Filters Ltd declines all responsibility in the event of injury or damage caused as a result of tampering with these devices.



Each lead or live part is electrically insulated to earth; there is also a further safety device in that the accessible conductive parts are connected to an earth lead so that the parts within reach cannot become dangerous in the event of failure of the principal insulation.



## 5. DESCRIPTION

### 5.1. General Description

Rotorflush RUBI - 400 Series Filterpumps are all similar from the functional and constructive point of view; the only differences are the following:

- power
- flow rate
- head
- weight
- dimensions

Rotorflush RUBI Filterpumps are used for handling water containing total suspended solids not greater than 2,000 mg/litre dry weight at temperatures up to 40°C (Section 7.1). Unwanted solids are separated by a self-cleaning filter which is continuously backwashed with filtered water pumped through a dual-headed rotor by a secondary impeller mounted on an extended impeller shaft attached to the pump.

Thanks to their relatively compact bulk and ease of transport, they may be used for fixed or temporary installations, with or without automatic start.

Rotorflush Filterpumps are designed for long life and constant performance if used according to the instructions given in Sections 8 and 15.

### 5.2. Technical and Construction Characteristics

Rotorflush Filterpumps are designed and built to the following design and construction standards:

Machine 98/037/EEC; EN292 standard

Low Voltage 73/23/EEC and relative additions EN60335-1 and EN 60335-2-41 standards

Electromagnetic Compatibility 89/336/EEC and relative additions EN50081-1 and 2 standards

## 6. TECHNICAL DATA CARD (as per EEC 98/37 p.1.1.2 and 1.7.2; EN 292-2 p.

### 6.1. Pump Technical Data

**THE RUBI LH33-400 AND RUBI LH23-400 FILTERPUMPS ARE BASED ON TSURUMI LH/LH-W SERIES SUBMERSIBLE GENERAL DEWATERING PUMPS. PLEASE REFER TO TECHNICAL SPECIFICATIONS IN APPENDIX 1 FOR PUMP MOTOR OPERATIONAL AND TECHNICAL DATA.**

### 6.2. Self-cleaning Filter Technical Data

Filter Area	2500 cm <sup>2</sup>
Filter Mesh	Nylon or stainless steel 115 or 300 microns; Stainless Steel woven mesh 1, 1.5 or 2mm Perforated stainless steel mesh 3,6 or 10 mm
Materials: Filter cage	Stainless Steel
Backwash rotor	Acetal Copolymer
Rotor thrust bearing	Silicon Carbide
Rotor impeller	AISI304 Stainless Steel
Rotor impeller extension shaft	AISI304 Stainless Steel



## 7. CONTEMPLATED AND NON-CONTEMPLATED USE

### WARNING

Failure to respect the prescribed limits constitutes a situation of use that is technically improper and may endanger the safety of persons and thus EXEMPTS ROTORFLUSH FILTERS FROM ANY RESPONSIBILITY IN THE EVENT OF ACCIDENTS TO PERSONS OR DAMAGE TO EQUIPMENT OR PROPERTY AND/OR TO THE FILTERPUMP, THEREBY RENDERING THE GUARANTEE INVALID.

#### 7.1. Contemplated Conditions of Use

Rotorflush Filterpumps are suitable for pumping water, non-aggressive and compatible with materials used to construct the pump. Max density 1.1 kg/dm<sup>3</sup> with a total suspended solids loading not exceeding 2000mg/litre dry weight. Oily/fatty/sticky solids will reduce filter performance. They can be used with pressurisation units. Use the Filterpump in keeping with its technical characteristics (Section 7).

#### 7.2. Non-Contemplated Conditions of Use

Rotorflush Filterpumps must not be installed in swimming pools, garden ponds and similar environments where and when people are in the water. For pumping fluids having a total suspended solids loading of more than 2,000 mg/litre dry weight. **Rotorflush Filterpumps must never be run without water.**

## 8. HANDLING AND TRANSPORT (as per EEC 98/37 p. 1.7.4.a; EN 292-2 p.5 1.1.a)

### 8.1. Unpacking

Check that there are no breakages or severe dents in the packing; if there are, point this out immediately to the person who delivers the material. After removing the Filterpump from the package, check that it has not suffered any damage during transit; if damage is found, inform the dealer within 8 days of delivery. Check that the specifications stated on the plate of the Filterpump are the same as you requested in your order.

### 8.2. Handling and De-installing



#### WARNING



**FAILURE TO FOLLOW THESE INSTRUCTIONS MAY CAUSE THE FILTERPUMP TO FALL AND SUFFER SEVERE DAMAGE. NEVER UNDER ANY CIRCUMSTANCES USE THE POWER CABLE TO LIFT OR DRAG THE FILTERPUMP. USE THE CORRECT LIFTING GEAR REQUIRED FOR WEIGHT IN EXCESS OF 65 KGS DRY WEIGHT**

To handle or de-install the Filterpump you must:

- remove the plug from the power socket and/or switch off the switch, if provided;
- roll up and hold the electric power cable to avoid cable damage;
- lift the Filterpump and the delivery pipe using appropriate ppe and lifting gear.

If the Filterpump is set up for fixed applications, perform the following operations before handling it:

- remove the plug from the power socket and/or switch off the switch, if provided;
- unscrew any clamps and remove the delivery pipe;
- roll up and hold the electric power cable to avoid cable damage;
- lift the Filterpump and the delivery pipe using appropriate ppe and lifting gear..



### 8.3. Transport

The Filterpump is packed on a pallet for transport; check the gross weight before moving or transporting these filterpumps

## 9. PREPARATION FOR USE (as per EEC 98/37 p.1.7.4.a, EN 292-2 p.5.1.3).

### 9.1. General information



Before beginning to work on the electrical pump, make sure that you have disconnected the electricity from the power supply mains and that it cannot be accidentally reconnected.

The voltage variation allowed +/- 5% (3-phase 380-415 V)

### 9.2. Electrical Connections

Connections must only be performed by an authorised electrician in compliance with the law in force. Verify that the data on the name plate match the nominal values for the power line. Make the connection after verifying the existence of a working grounding circuit.



It is the Installer's responsibility to perform the connection in compliance with regulations in force in the country of installation.

The 3-phase versions need external protection (rapid disconnect magnetic overload cut-out) with intervention time calibrated to:

- Less than 10 seconds with 5 times IN
- Less than 10 minutes with 1.5 times IN

IN = maximum value of current shown on the name plate

The installation of a differential switch is highly recommended

### 9.3. Checking the Direction of Rotation

After connecting the power supply, the direction of rotation can be inverted in the three phase versions; in this case performance will be significantly lower than the nominal values **and will cause substantial damage to the Filterpump if run in the wrong direction for more than a few seconds and will invalidate any guarantee.**

To verify a correct connection, proceed as follows:

Start the pump before it is installed. By reaction, it must tend to rotate ("kick") in an **ANTI-CLOCKWISE** direction viewed from above (discharge end).

**CAUTION! This operation will be performed dry and must not last more than a few seconds.**

## 10. INSTALLATION (as per EEC 98/37 p. 1.7.4.a; EN 292-2 p.5.1.1b)

### **WARNING**

**TO LIFT OR LOWER THE FILTERPUMP, USE A STRONG ROPE OR CHAIN AND APPROPRIATE LIFTING GEARFIXED TO THE EYELETS; NEVER USE THE ELECTRIC POWER CABLE.**

Before beginning to work on the electrical pump make sure that you have disconnected the power supply from the power supply mains and that it cannot be accidentally reconnected.

The installation of the electrical pump can involve a certain amount of complexity. For this reason, it must be performed by competent and authorised installers.



### The Delivery Pipe

The diameter of the delivery pipe depends on the flow rate and pressure available at the points of use. For installations with long lengths of delivery pipe, friction loss can be reduced by using a pipe diameter larger than the discharge outlet of the pump. It is advisable to install a check valve after the discharge outlet to avoid dangerous water hammers in the event the electrical pump should stop suddenly. Do not use excessive force when screwing the pipe to the discharge outlet in order to avoid damage. The electrical pump can be installed for use with either a metal pipe (which can be used to support the pump) or flexible tubing. In the latter case the electrical pump must be supported by a cable made of a material with long lasting resistance, passing through the eyelets at the top of the pump. Fix the power cable to the delivery pipe using suitable straps.

**CAUTION!** Do not underestimate the risk of drowning if the installation must be performed in a well of a certain depth. Make sure there is no danger of toxic vapours or harmful gases in the work atmosphere.

#### 10.1. Fixed Installation

**We strongly recommend that the pump is fitted with dry run protection**, so that if the filter blocks for any reason or there is insufficient water the pump is automatically stopped to prevent damage from dry running

- 10.1.1.** The Filterpump may be installed upright or horizontally although the self-cleaning filter will work better in the upright position.
- 10.1.2.** The Filterpump should be fully submerged if possible although this is not necessary except for frost protection. The Filterpump will operate continuously if at least 500mm of the filter unit and suction end of the pump are submerged in water at a temperature of less than 40°C.

There must be a gap of at least 200mm around and 100mm underneath the filter unit, although there is no need for a gap under the Filterpump when operated in the upright position if there is a flow of fluid past the filter pump to take detritus away from the screen (e.g. when installing in a flowing river or flume the filter unit at the suction end of the Filterpump) at all times to allow solid particles to fall or be washed clear of the filter screen. Due allowance must be made to allow for any build-up of solids underneath the filter and any detritus, sludge etc must be removed from time to time to ensure this does not come within 100mm of the filter.

When lowering the Filterpump into a well or tank, ensure that it is at least 100mm above the bottom.

Be careful with the power cable when lowering the Filterpump. It is advisable to tie the power cable to the delivery pipe every two or three metres.

- 10.1.3.** When positioning the Filterpump, observe the minimum required distances (fig. 2) from walls, from the sides of the drain, tank or other location, so as to allow functioning, use and maintenance operations in safe conditions (as per EN 292-2 p.5.5.1.b).
- 10.1.4.** It is recommended that standard size rigid pipes (metal or plastic) be attached to the Filterpump with clamps of a suitable size.
- 10.1.5.** Anchor the pipes to the edge of the basin or tank with a pipe clamping bracket.
- 10.1.6.** If there is the need to install a non-return valve onto the delivery pipes, make sure it is placed away from the Filterpump filter screen to avoid priming problems when first starting or after emptying.



## **10.2. Temporary Installation (for Temporary Use)**

**10.2.1.** The Filterpump may be installed upright or horizontally. (As above).

The Filterpump should be fully submerged if possible (as above) but it will operate continuously if at least 500mm of the filter unit and suction end of the pump are submerged in water at a temperature of less than 40°C

**10.2.2.** There must be a gap of at least 200mm around and 100mm underneath the filter unit, although there is no need for a gap under the Filterpump when operated in the upright position if there is a flow of fluid past the filter pump to take detritus away from the screen (e.g. when installing in a flowing river or flume at the suction end of the Filterpump) at all times to allow solid particles to fall or be washed clear of the filter screen. Due allowance must be made to allow for any build-up of solids underneath the filter and any detritus, sludge etc must be removed from time to time to ensure this does not come within 100mm of the filter.

**10.2.3.** When lowering the Filterpump into a well or tank, ensure that it is at least 100mm above the bottom.

**10.2.4.** Be careful with the power cable when lowering the Filterpump. It is advisable to tie the power cable to the delivery pipe every two or three metres.

**10.2.5.** When positioning the Filterpump, observe the minimum required distances (fig. 2) from walls, from the sides of the drain, tank or other location, so as to allow functioning, use and maintenance operations in safe conditions (as per EN 292-2 p.5.5.1.b).

**10.2.6.** It is recommended that standard size rigid pipes (metal or plastic) be attached to the Filterpump with clamps of a suitable size.

**10.2.7.** If there is the need to install a non-return valve onto the delivery pipes, make sure it is placed away from the Filterpump filter screen to avoid priming problems when first starting or after emptying.

## **11. ASSEMBLY AND DISASSEMBLY (as per EEC 98/37 p.1.7.4.a).**

The basic Filterpump has no separate parts or accessories, so no assembly is required for installation. If the Filterpump is to be used with the Rotorflush Valve Control System, the assembly instructions provided with the Control Valve system must be followed.

**The user must not attempt to disassemble any other component not covered in these instructions and should contact Rotorflush Filters for advice if any further disassembly is required.**

***FAILURE TO COMPLY WITH THIS RULE RENDERS THE GUARANTEE INVALID.***

## **12. ADJUSTING AND REGISTERING (as per EEC 98/37 p.1.7.4.a; EN 292-2 p.5.5.1.d)**

The only thing that needs checking once installation is complete is the length of the cable with float (in installations that have one) with respect to the minimum and maximum water level.



### 13. USE AND START-UP (as per EEC 98/37 p.1.7.4.a; EN 292-2 p. 5.5.1.d)

**The water level must never be lower than the filter screen, even when the pump is not being used.** If you fail to observe this, the Filterpump will run out of water and you will have great difficulty starting the Filterpump again.

#### 13.1. Starting



Never continuously run the Filterpump until it is placed and installed in its final operational position. It is possible to have leakage of the Filterpump oil into the pumped liquid; however, this is not harmful to health.

To start up the Filterpump, connect the plug and/or turn on the switch. When the water level reaches the minimum level (fig. 2), disconnect the plug and/or turn off the switch.

### 14. MAINTENANCE AND REPAIRS (as per EEC 98/37 p.1.6; EN 292-2 p.5.5.1.e)



**BEFORE CARRYING OUT ANY MAINTENANCE OPERATIONS, DISCONNECT THE PLUG AND/OR SWITCH OFF.**

**FOR ANY REPAIR JOBS DURING THE GUARANTEE PERIOD, THE USER MUST CONTACT ROTORFLUSH FILTERS**



**FAILURE TO OBSERVE THIS RULE RENDERS THE GUARANTEE INVALID.**

**AFTER THE GUARANTEE PERIOD, ALL MAINTENANCE OPERATIONS, REPAIR JOBS AND/OR REPLACEMENTS, MUST BE CARRIED OUT BY SKILLED TECHNICIANS ONLY.**

To ensure correct functioning and long life of the Filterpump, the Rotorflush filter unit should be inspected and every two – six months, depending on mesh type and water conditions. The amount of cleaning required will depend on the liquid being pumped in some instances more frequent manual cleaning of the filter screen may be required, for example where biological growth occurs on the filter screen or oily/fatty deposits are found to build up on the filter screen).

Stainless steel screens should be thoroughly cleaned with a pressure washer. Nylon screens should be cleaned with gentle running water or replaced. It is recommended that nylon screens are replaced at these intervals:

**Nylon screens: 300 micron every 5000 hours of use or every year. 115 nylon and 60 micron every 1000 hours of use or 6 monthly whichever occurs first.**

**Stainless steel screens: These should be pressure washed at least every year, but may be more frequently depending on conditions.**

Check the condition of the electric power cable; if it is damaged, contact the dealer or Rotorflush Filters Ltd to have it replaced.



#### 14.1. Troubleshooting

##### ***TYPE OF FAULT: The pump does not work (the motor does not turn over)***

CAUSE	REMEDY
No electric power	Check the contactor on the electric line
Plug not inserted	Check power connection to the line
Automatic switch has tripped	Reset the switch and check the cause
Thermal protection has tripped	This resets automatically
Protection fuses are burnt out (three-phase)	Replace the fuses with same type
Faulty motor	Contact Rotorflush Filters

##### ***TYPE OF FAULT: The pump does not work (the motor turns over)***

CAUSE	REMEDY
Intake filter blocked	Clean the filter / replace mesh inserts
Non-return valve blocked	Clean the valve and check its operation
The pump does not start up	Check minimum water level Check function of delivery gate valve
Hole in filter screen causing pump to block with detritus	Return to Rotorflush Filters for repairs

##### ***TYPE OF FAULT: The pump works at a low flow rate***

CAUSE	REMEDY
Dirty deliver pipe	Clean pipe
Clogged filter screen	Clean, if continues to be a problem, fit control valve (available from Rotorflush Filters)
Dirty Impellers	Check filter screen for damage. If damaged contact Rotorflush Filters for replacement screen)
Non-return valve blocked	Clean the valve and check its operation
Water level too low	Switch off the pump
Wrong direction of rotation	Check the direction of rotation (three-phase only, section 10.3)
Wrong supply voltage	Feed the pump with the voltage indicated on the rating plate

##### ***TYPE OF FAULT: The pump stops after brief periods of operation (tripping the thermal protection)***

CAUSE	REMEDY
Liquid temperature too high	The temperature exceeds the technical limits of the pump
Internal defect	Contact Rotorflush Filters

## 15. TECHNICAL INFORMATION

### 15.1. Diagram of Filterpump Dimensions and Weights

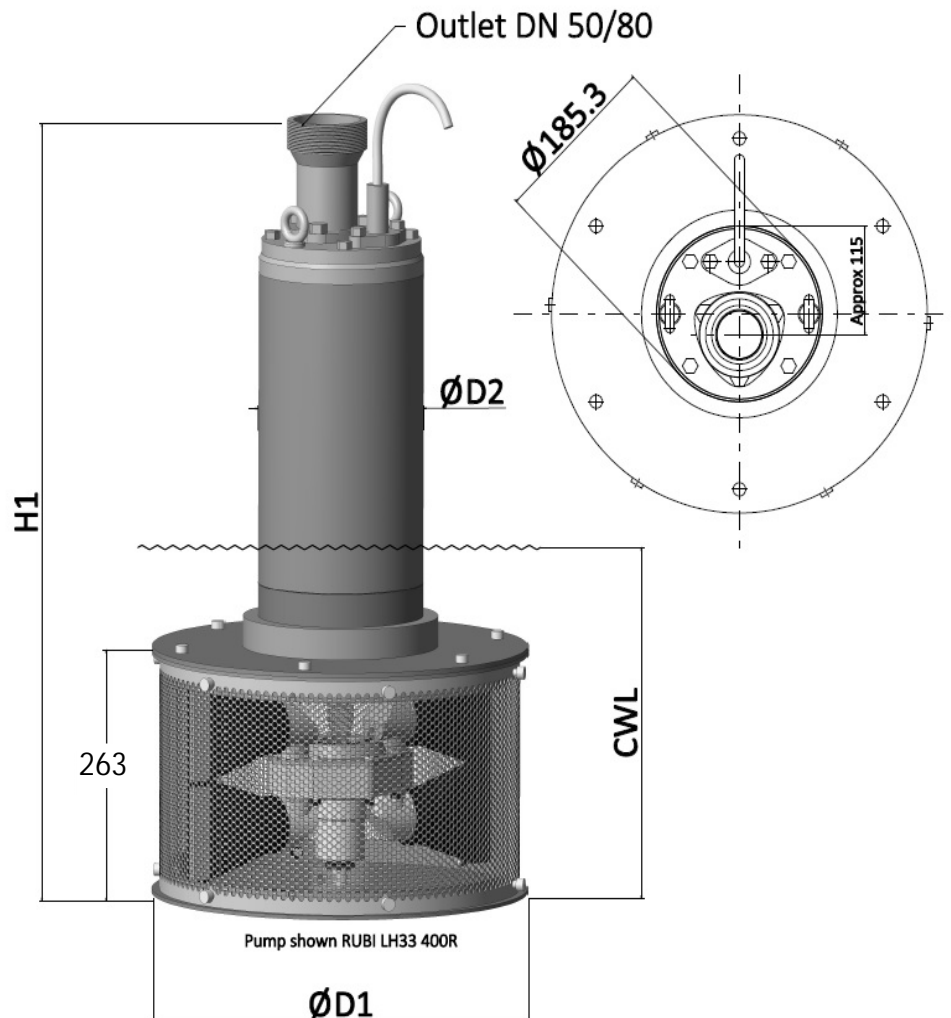
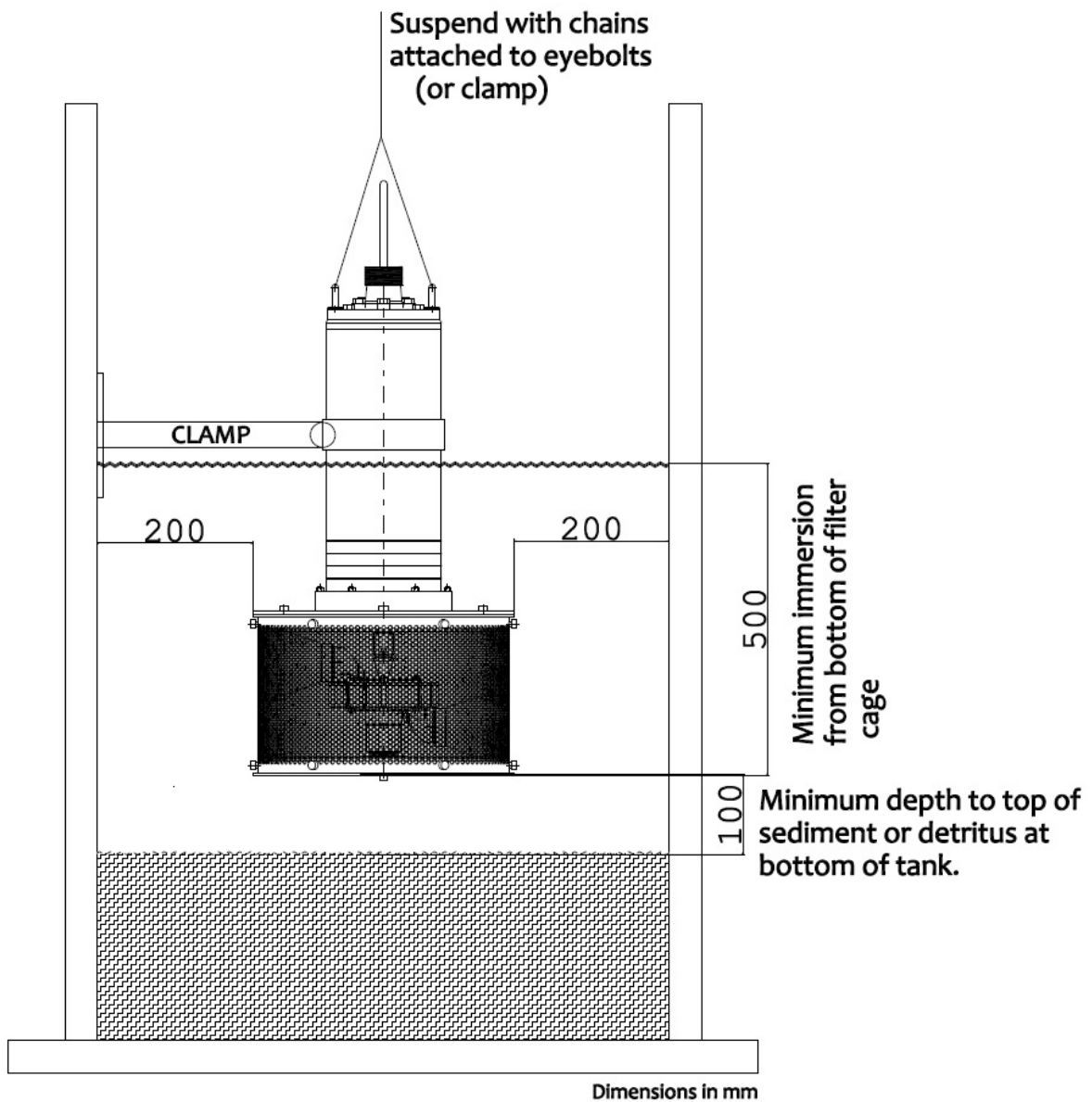


Figure 1

#### RUBI LH 400 'R' Range Dimensions

Dimensions (mm)	RUBI LH23-400R	RUBI LH33-400R
Height (H1)	820	825
Filter Diameter (ØD1)	420	420
Weight (Kg)	65	76

15.2. Diagram for Installation with Minimum Functional Distances





### 15.3. Rating Plate Example




#### ROTORFLUSH FILTERS


Langmoor Manor  
Charmouth, DT6 6BU. UK  
0044 (0) 1297 560229

Made in UK  
2015

Patents granted

TYPE FILTERPUMP RUBI 400 LH33 (1)			FPE (2)
Qmax. (2) m <sup>3</sup> /min (3)	N Min <sup>-1</sup> (14)		H max m (5)
U V (6)	-	I A (11)	H min m (7)
DN mm (4)	Phase (13)	P1 kW(12)	P2 kW (8)
T max °C (15)	Ins. F (19)	HP (9)	 (18) m
Hz (10)		IP (17)	
Weight Kg (20)	P/N FIL RUBI400 LH33 (21)		

#### KEY:

- (1) Model
- (2) Serial Number
- (3) "Q" Min and max capacity of duty point
- (4) "DN" Outlet diameter (ID)
- (5) "Hmax" Max total head (usually corresponds to the shut-off)
- (6) "V~" Nominal voltage
- (7) "Hmin" Min total head
- (8) "P2" Nominal power of the motor (shaft power)
- (9) "HP" Nominal horse power of the motor
- (10) "Hz" Frequency
- (11) "A" Nominal current
- (12) "P1" Input power
- (13) "Phase" Type of motor (single or three phase)
- (14) "min-1" Revolution speed
- (15) "TMAX" Maximum water temperature
- (17) "IP" Protection classification
- (18)  "m" Max operational depth
- (19) "Ins. C. F S1" Insulation class and duty type
- (20) "Weight" Weight
- (21) "P/N" Part number



**16. INFORMATION ON AIR-BORNE NOISE (as per EEC 89/392 p. 1.7.4.f)**

The weighted sound pressure level A produced by the Filterpump does not exceed the value of 70 dB(A)

**17. WASTE DISPOSAL**

Before scrapping the Filterpump, make sure the lubricating oil is separated from the other components.  
Do not dump lubricating oil in the environment. It must be disposed of properly.

**18. DECLARATION OF CONFORMITY**

**DECLARATION OF CONFORMITY**

We, ROTORFLUSH FILTERS LIMITED, declare under our own responsibility that our products Filterpump RUBI LH23-400 and RUBI LH33-400 conform to the Machinery Directive 89/392/CEE as modified by Directives 91/368/CEE, 93/44/CEE, 93/68/CEE, to the Low Tension Directive 73/23/CEE, as modified by Directive 93/68/CEE and to the Electromagnetic Compatibility Directive 89/336/CEE as modified by Directive 93/68/CEE.

A handwritten signature in blue ink, appearing to read "J Hosford".

**J Hosford**  
**Proprietor Rotorflush Filters**



## 19. APPENDIX 1 TSURUMI PUMP OM

# **LH/LH-W Series**

## **Submersible General Dewatering Pump**

### **OPERATION MANUAL**

#### **INTRODUCTION**

Thank you for selecting the Tsurumi LH/LH-W Series submersible general dewatering pump.

This operation manual explains the product operations and gives important precautions regarding its safe use. In order to use the product to maximum benefit, be sure to read the instructions thoroughly and follow them carefully.

To avoid accident, do not use the pump in any way other than as described in this operation manual. Note that the manufacturer cannot be responsible for accidents arising because the product was not used as prescribed. After reading this operation manual, keep it nearby as a reference in case questions arise during use.

When lending this product to another party, always be sure to include this operation manual as well.

If this operation manual should become lost or damaged, ask your nearest dealer or Tsurumi representative for another copy.

Every effort has been made to ensure the completeness and accuracy of this document. Please contact your nearest dealer or Tsurumi representative if you notice any possible error or omission.

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## **TSURUMI MANUFACTURING CO., LTD.**




# 1 BE SURE TO READ FOR YOUR SAFETY

Be sure to thoroughly read and understand the SAFETY PRECAUTIONS given in this section before using the equipment in order to operate the equipment correctly.



The precautionary measures described in this section are intended to prevent danger or damage to you or to others. The contents of this manual that could possibly be performed improperly are classified into two categories: **⚠ WARNING**, and **⚠ CAUTION**. The categories indicate the extent of possible damage or the urgency of the precaution. Note however, that what is included under **⚠ CAUTION** may at times lead to a more serious problem. In either case, the categories pertain to safety-related items, and as such, must be observed carefully.

- **⚠ WARNING** : Operating the equipment improperly by failing to observe this precaution may possibly lead to death or injury to humans.
- **⚠ CAUTION** : Operating the equipment improperly by failing to observe this precaution may possibly cause injury to humans and other physical damage.
- **NOTE** : Gives information that does not fall in the WARNING or CAUTION categories.

## ● Explanation of Symbols:







-  : The  $\triangle$  mark indicates a WARNING or CAUTION item. The symbol inside the mark describes the precaution in more detail ("electrical shock", in the case of the example on the left).
-  : The  $\odot$  mark indicates a prohibited action. The symbol inside the mark, or a notation in the vicinity of the mark describes the precaution in more detail ("disassembly prohibited", in the case of the example on the left).
-  : The  $\bullet$  mark indicates an action that must be taken, or instructs how to perform a task. The symbol inside the mark describes the precaution in more detail ("provide ground work", in the case of the example on the left).

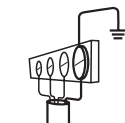
## PRECAUTIONS TO THE PRODUCT SPECIFICATIONS

















 <b>CAUTION</b>	
	<ul style="list-style-type: none"> <li>Do not operate the product under any conditions other than those for which it is specified. <b>Failure to observe the precaution can lead to electrical leakage, electrical shock, fire, or other problems.</b></li> </ul>






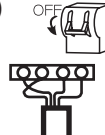














## PRECAUTIONS DURING TRANSPORT AND INSTALLATION





 <b>WARNING</b>			
	<ul style="list-style-type: none"> <li>When transporting the product, pay close attention to its center of gravity and mass. Use an appropriate lifting equipment to lift the unit. <b>Improper lifting may result in the product damage, injury, or death.</b></li> </ul>		
	<ul style="list-style-type: none"> <li>Electrical wiring should be performed in accordance with all applicable regulations in your country. <b>Absolutely provide a dedicated earth leakage circuit breaker and a thermal overload relay suitable for the product (available on the market). Imperfect wiring or improper protective equipment can lead to electrical leakage, fire, or explosion in the worst case.</b></li> </ul>		
			<ul style="list-style-type: none"> <li>Install the product properly in accordance with this operation manual. <b>Improper installation may result in electrical leakage, electrical shock, fire, or injury.</b></li> </ul>
			<ul style="list-style-type: none"> <li>Provide a secure grounding dedicated for the product. Never fail to provide an earth leakage circuit breaker and a thermal overload relay in your starter or control panel (Both available on the market). <b>If an electrical leakage occurs by due to a product failure, it may cause electrical shock.</b></li> </ul>











⚠ CAUTION			
	<ul style="list-style-type: none"> <li>Provide a secure ground. Do not connect the grounding wire to a gas pipe, water pipe, lightning rod, or telephone ground line. <b>Improper grounding may lead to electrical shock.</b></li> </ul> 		<ul style="list-style-type: none"> <li>Install the discharge piping securely so that no water leakage may occur. <b>Failure to do so may result in damage to nearby walls, floors, and other equipment.</b></li> </ul> 
	<ul style="list-style-type: none"> <li>Do not scratch, fold, twist, make alterations, or bundle the cable, or use it as a lifting device. <b>The cable may be damaged, which may cause electrical leakage, short-circuit, electrical shock, or fire.</b></li> </ul> 		<ul style="list-style-type: none"> <li>Do not use the cabtyre cable if it is found to be damaged. Connect the cabtyre cable securely to the terminals. <b>Failure to observe this can lead to electrical shock, short-circuit, or fire.</b></li> </ul> 
	<ul style="list-style-type: none"> <li>When transporting or installing the pump, attach a wire rope or chain firmly to the eyebolt. Do not under any circumstances install or transport the pump by suspending it from the cabtyre cable. <b>The cable may be damaged, which may cause electrical leakage, electrical shock, or fire.</b></li> </ul> 		<ul style="list-style-type: none"> <li>This product is neither dust-proof nor explosion-proof. Do not use it at a dusty place or at a place where corrosive, toxic or explosive gas presents or may be generated. <b>Use in such places could cause fire or explosion.</b></li> </ul> 
	<ul style="list-style-type: none"> <li>Let the unit suck minimum amount of sand or mud. When the pump is to be installed on a soft foundation, mount it on a concrete block or the like to prevent it from being submerged in sand. <b>Damage resulting from abrasion may bring about electrical leakage or electrical shock.</b></li> </ul> 		<ul style="list-style-type: none"> <li>If a hose is used for the discharge line, take a measure to prevent the hose from shaking. <b>If the hose shakes, you may be wet or injured.</b></li> </ul> 

## PRECAUTIONS DURING TEST OPERATION AND OPERATION



⚠ WARNING			
	<ul style="list-style-type: none"> <li>Never start the pump if somebody is present in the pump sump. <b>If an electrical leakage occurs, it can cause electrical shock.</b></li> </ul> 		<ul style="list-style-type: none"> <li>When inspecting the pump, be sure to turn off the power supply (earth leakage circuit breaker, etc.) so that the pump may not start accidentally. <b>Failure to do so may lead to a serious accident.</b></li> </ul> 
	<ul style="list-style-type: none"> <li>Never start the pump while it is suspended, as <b>the unit may jerk and lead to injury.</b></li> </ul> 		
⚠ CAUTION			
	<ul style="list-style-type: none"> <li>Do not operate the product under any voltage other than described on the nameplate with the voltage variation limit within <math>\pm 10\%</math>. If it is operated with a generator, it is strongly suggested not to operate other equipment with the same generator. <b>Failure to observe this caution may cause malfunction and breakdown of the product, which may lead to electrical leakage or electrical shock.</b></li> </ul> 		<ul style="list-style-type: none"> <li>Check that the motor rotates in the correct direction of rotation. Operating in the wrong direction may damage the pump, which <b>may cause electrical leakage or electrical shock.</b></li> </ul> 
	<ul style="list-style-type: none"> <li>Do not run the product dry or operate it with its maximum head, as <b>doing so will damage the product, which may lead to electrical leakage or electrical shock.</b></li> </ul> 		<ul style="list-style-type: none"> <li>Do not use the product in a liquid other than water. <b>Use in oil, salt water or organic solvents will damage it, which may lead to electrical leakage or electrical shock.</b></li> </ul> 
	<ul style="list-style-type: none"> <li>Do not use the product in hot or warm liquid over <math>40^{\circ}\text{C}</math>, as <b>doing so will damage the product, which may lead to electrical leakage or electrical shock.</b></li> </ul> 		<ul style="list-style-type: none"> <li>Do not touch the product with bare hands during or after the operation, as the product may become very hot during operation. <b>Failure to observe this caution may lead to be burned.</b></li> </ul> 

⚠ CAUTION	
 <ul style="list-style-type: none"> <li>Never insert a finger or any other object into the pump inlet holes. <b>Failure to observe this caution may lead to injury.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>When the product will not be used for an extended period, be sure to turn off the power supply (earth leakage circuit breaker, etc.). <b>Deterioration of the insulation may lead to electrical leakage, electrical shock, or fire.</b></li> </ul> 



## PRECAUTIONS DURING MAINTENANCE AND INSPECTION

⚠ WARNING	
 <ul style="list-style-type: none"> <li>Absolutely turn off the power supply and make sure that the impeller has stopped completely before starting maintenance or inspection. <b>Failure to observe this caution may lead to death or major accident.</b></li> </ul> 	 <ul style="list-style-type: none"> <li>Do not disassemble or repair any parts other than those designated in the operation manual. If repairs are necessary in any other than the designated parts, consult with the dealer where it was purchased or Tsurumi representative. <b>Improper repairs can result in electrical leakage, electrical shock, or fire.</b></li> </ul> 
 <ul style="list-style-type: none"> <li>In case any abnormality (excessive vibration, unusual noise or odor) is found in the operation, turn the power off immediately and consult with the dealer where it was purchased or Tsurumi representative. <b>Continuing to operate the product under abnormal conditions may result in electrical shock or fire.</b></li> </ul> 	
⚠ CAUTION	
 <ul style="list-style-type: none"> <li>After reassembly, always perform a test operation before resuming use of the product. <b>Improper assembly can result in electrical leakage, electrical shock, or fire.</b></li> </ul>	

## PRECAUTION TO POWER OUTAGE

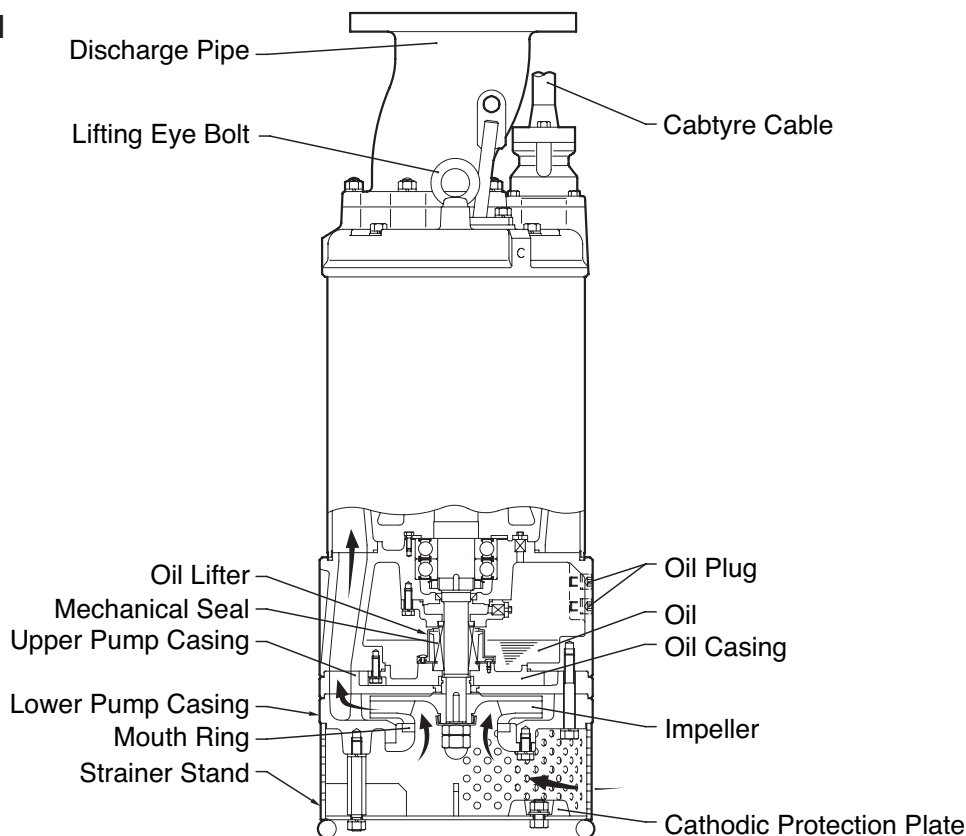
⚠ WARNING	
 <ul style="list-style-type: none"> <li>In case of power outage, turn off the power supply. <b>The product will resume operation when the power is restored, which presents serious danger to people in the vicinity.</b></li> </ul>	

## OTHER PRECAUTION

⚠ CAUTION	
 <ul style="list-style-type: none"> <li>Never use the product for potable water. <b>It may present a danger to human health.</b></li> </ul>	 <p>Potable Water</p>

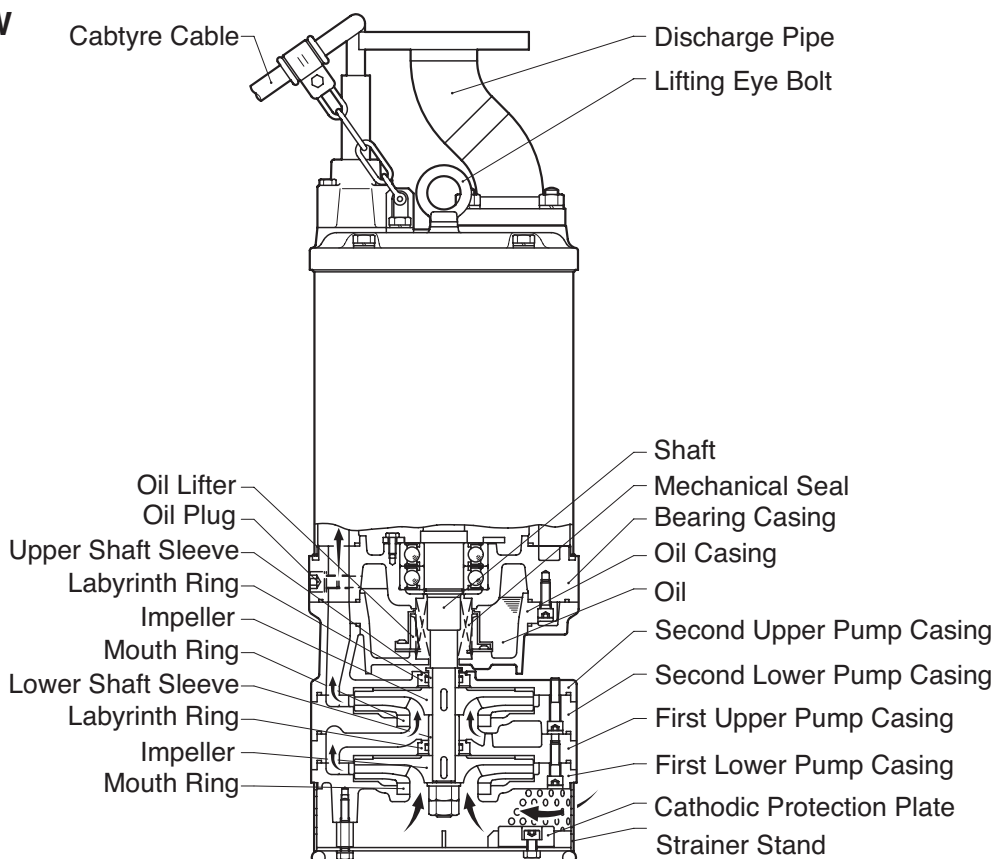
## 2 NAME OF PARTS

### ■ Model LH



**Note:** *The above diagram is typical of the LH Series, but some models may vary slightly in appearance or internal structure.*

### ■ Model LH-W



**Note:** *The above diagram is typical of the LH-W Series, but some models may vary slightly in appearance or internal structure.*

### 3 PRIOR TO OPERATION

When the pump is delivered, first perform the following checks.

#### Inspection

While unpacking, inspect the product for damage during shipment, and make sure all bolts and nuts are tightened properly.

#### Specification Check

Check the model number to make sure it is the product that was ordered. Be certain it is the correct voltage and frequency.

**Note:** *If there is any problem with the product as shipped, contact your nearest dealer or Tsurumi representative at once.*

#### Product Specifications

**CAUTION** Do not operate this product under any conditions other than those for which it is specified. Failure to observe this precaution can lead to electrical shock, electrical leakage, fire, water leakage or other problems.

#### Major Standard Specifications

Applicable Liquids	Consistency and Temperature	Rain Water, Ground Water, Sand laden Water, 0 ~ 40°C
Pump	Impeller	Close-Type (3.7~110kW), Open-Type (3kW)
	Shaft Seal	Double Mechanical Seal
	Bearing	Shielded Ball Bearing
Motor	Specifications	Dry Submersible Induction Motor, 2-Pole
	Insulation	Class B (3.7~22kW), Class F (3, 30~110kW)
	Protection System (Built-in)	Circle Thermal Protector (3~22kW) Miniature Protector (30kW and above)
	Leak Sensor (Built-in)	Electrode (LH Series, 55kW and above)
	Lubricant	Turbine Oil VG32
Connection to Piping		JIS 10K Flange, JIS 20K Flange

#### Standard specifications (50/60Hz)

Model	Bore mm	Phase	Starting Method	Output kW	Max.HEAD m (feet)	Max.CAPACITY m³/min(GPM)	Weight kg
LH33.0	80	3	Direct-on-Line	3	18/22 (59/72)	1.0/1.1 (264/290)	42
LH23.7	50	3	Direct-on-Line	3.7	36 (118)	0.52/0.45 (137/119)	87
LH35.5	80	3	Direct-on-Line	5.5	38/40 (125/131)	1.05 (277)	89
LH47.5	100	3	Direct-on-Line	7.5	41/40 (135/131)	1.52/1.5 (402/396)	130
LH411	100	3	Direct-on-Line	11	47/51 (154/167)	1.7 (449)	137
LH615	150	3	Direct-on-Line	15	52/53 (171/174)	2.4 (634)	213
LH619	150	3	Direct-on-Line	19	42/47 (138/154)	4.3/3.7 (1136/977)	350
LH422	100	3	Direct-on-Line	22	66/70.5 (217/231)	2.4/2.25 (634/594)	350
LH622	150	3	Direct-on-Line	22	54/52 (177/171)	3.75/3.9 (991/1030)	360
LH430	100	3	Star Delta	30	80/85 (262/279)	2.3 (608)	355
LH637	150	3	Star Delta	37	89.5 (294)	2.38/2.45 (629/647)	495
LH837	200	3	Star Delta	37	51.8/52 (170/171)	5.4/5.35 (1420/1413)	495
LH645	150	3	Star Delta	45	90 (295)	2.95 (779)	510
LH845	200	3	Star Delta	45	51/54 (167/177)	5.45/5.25 (1440/1387)	510
LH855	200	3	Star Delta	55	70/72 (230/236)	5.7 (1506)	820
LH675	150	3	Star Delta	75	132 (433)	2.45 (647)	865
LH875	200	3	Star Delta	75	70 (230)	6.5 (1717)	865
LH690	150	3	Star Delta	90	150 (492)	2.5 (660)	1100
LH890	200	3	Star Delta	90	90 (295)	6.0 (1585)	1150
LH6110	150	3	Star Delta	110	177/184 (581/604)	3.0/2.7 (793/713)	1200
LH8110	200	3	Star Delta	110	107/114 (351/374)	6.5 (1717)	1250
LH23.0W	50	3	Direct-on-Line	3	39/43 (128/141)	0.6/0.55 (158/145)	46
LH25.5W	50	3	Direct-on-Line	5.5	65 (213)	0.49 (129)	80
LH311W	80	3	Direct-on-Line	11	81 (266)	0.70/0.76 (185/201)	130
LH322W	80	3	Direct-on-Line	22	102/108 (335/354)	0.94/0.91 (248/240)	304
LH430W	100	3	Star Delta	30	123/127 (404/417)	1.23/1.22 (325/322)	324

**Note:** *The weight (mass) given above is the operating weight of the pump itself, not including the cabtyre cable.*

## 4 INSTALLATION



### CAUTION

- Do not use this pump in liquids other than water, such as oil, salt water, or organic solvents.
- Use with a power supply voltage variation within  $\pm 10\%$  of the rated voltage.
- Do not use in water temperatures outside the range of  $0 \sim 40^{\circ}\text{C}$ , which can lead to failure, electrical leakage or shock.
- Do not use in the vicinity of explosive or flammable materials.
- Use only in fully assembled state.

**Note:** Consult your local dealer or Tsurumi representative before using with any liquids other than those indicated in this document.

### Maximum allowable water pressure



### CAUTION

Do not use at greater than the water pressure shown in the table.

Model	Flange Specification	Maximum water pressure	Model	Flange Specification	Maximum water pressure	Model	Flange Specification	Maximum water pressure
LH23.7 LH35.5 LH47.5 LH411 LH422 LH430 LH615 LH619 LH622	JIS10K	0.5MPa(5kgf/cm <sup>2</sup> )	LH637 LH645	JIS10K	0.5MPa(5kgf/cm <sup>2</sup> )	LH890 LH8110 LH25.5W LH311W	JIS10K	0.5MPa(5kgf/cm <sup>2</sup> )
			LH675 LH690 LH6110	JIS20K	0.5MPa(5kgf/cm <sup>2</sup> )	LH322W LH430W		
			LH837 LH845 LH855 LH875	JIS10K	0.5MPa(5kgf/cm <sup>2</sup> )	LH23.0W LH33.0	JIS10K	0.5MPa(5kgf/cm <sup>2</sup> ) -discharge pressure during use

### Preparing for installation

Before installing the pump at a work site, you will need to have the following tools and instruments ready:

- Insulation resistance tester
- AC voltmeter
- AC ammeter (clamp-on type)
- Bolt and nut tighteners
- Power supply connection tools (screwdriver or box wrench)

**Note:** Please read also the instructions that come with each of the test instruments.

### Checks to make before installation

Use the megohmmeter to measure the motor insulation resistance between the cabtyre cable plug tips and ground.

**Note:** The reference insulation resistance (20M $\Omega$  or greater) is the value when the pump is new or has been repaired. For the reference value after installation, see below at Maintenance and Inspection (p. 12).

### Precautions in installation



### WARNING

When installing the pump, pay close attention to its center of gravity and weight. If it is not lowered into place correctly, it may fall and be damaged or cause injury.

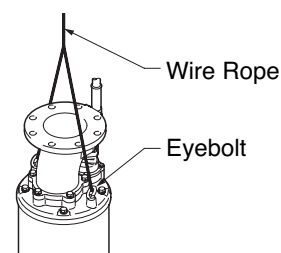


### CAUTION

Do not under any circumstances install or move the pump by suspending it from the cabtyre cable. The cable may be damaged, causing electrical leakage, shock, or fire.

- (1) Avoid dropping the pump or other strong impact. Lift the pump by attaching a rope or chain to the eye bolts.

**Note:** On cabtyre cable handling, see below at Electrical Wiring (p. 7)



## CAUTION

Avoid dry operation, which will not only lower performance but can cause the pump to malfunction, leading to electrical leakage and shock.

## CAUTION

When the pump is installed at a work site, make sure the hose is connected in such a way as to ensure proper drainage. Otherwise water may leak out and cause damage to surrounding walls or flooring, or to equipment.

- (2) Install the pump in a location with sufficient water level, where water collects readily.

## CAUTION

Using a pump with insufficient head or operating with a clogged strainer stand can cause excessive vibration and noise, which may result in damage to the pump, electrical leakage and shock.

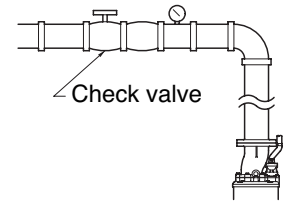
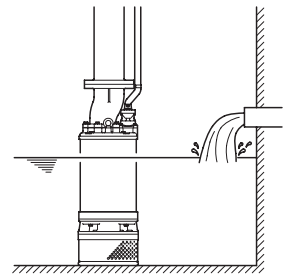
**Note:** See below, "Operating water level" (p. 11) for the water level necessary for operation.

- (3) Run the piping as straight as possible, and avoid having the piping load applied directly to the pump.  
(4) The piping should be able to withstand the recoil when the pump is started up.  
(5) On the flange specification and water depth pressure resistance, see the chart on maximum allowable water pressure.  
(6) If the actual pump head (vertical lift) is high, install a check valve along the piping path.

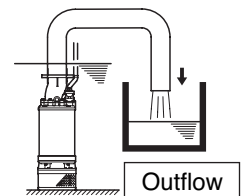
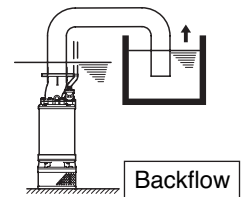
- (7) Install the piping in such a way that it can be dismantled readily from outside.  
(8) Arrange the piping so that air will not collect in it.  
(9) When performing pipe construction, make sure welding sparks or paint do not contact the pump.

**Note:** This pump is supplied without piping. Use it with suitable piping material. The tip of the hose (discharge end) should be located higher than the water surface. If the end of the hose is submerged, water may flow back to the pump when the pump is stopped; and if the hose end is lower than the water surface, water may overflow when the pump is turned off.

- (10) Use the pump in the upright position and on a flat surface. To prevent the pump from becoming submerged in mud, mount it on a block or other firm base if necessary.



The pump is stopped



## **5** ELECTRICAL WIRING

### Performing electrical wiring

## WARNING

- Electrical wiring should be performed by a qualified person in accord with all applicable local regulations. Failure to observe this precaution not only risks breaking the law but is extremely dangerous.
- Incorrect wiring can lead to electrical leakage, electrical shock or fire.
- Always make sure the pump is equipped with the specified overload protectors and fuses or breakers, so as to prevent electrical shock from an electrical leak or pump malfunction.

Operate well within the capacity of the power supply and wiring.

## Grounding



### WARNING

Do not use the pump without first grounding it properly. Failure to ground it can lead to electrical shock from an electrical leak or pump malfunction.



### CAUTION

Do not attach the grounding wire to a gas pipe, water pipe, lightening arrestor or telephone grounding wire. Improper grounding can result in electrical shock.

## Cabtyre cable



### CAUTION

- If it is necessary to extend the cabtyre cable, use a core size equal to or larger than the original. This is necessary not only for avoiding a performance drop, but to prevent cable overheating which can result in fire, electrical leakage or electrical shock.
- If a cable with cut insulation or other damage is submerged in the water, there is a danger of water seeping into the motor causing a short. This may result in damage to the pump, electrical leakage, electrical shock, or fire.
- Be careful not to let the cabtyre cable be cut or become twisted. This may result in damage to the pump, electrical leakage, electrical shock, or fire.
- If it is necessary to submerge the connection leads of the cabtyre cable in water, first seal the leads completely in a molded protective sleeve, to prevent electrical leakage, electrical shock, or fire.

Do not allow the cabtyre cable leads to become wet.

Make sure the cable does not become excessively bent or twisted, and does not rub against a structure in a way that might damage it.

## Connecting the cabtyre cable



### WARNING

Before connecting leads to the terminals, make certain the power supply is turned off (circuit breaker, etc.), to avoid electrical shock, shorting, or unexpected starting of the pump, leading to injury.

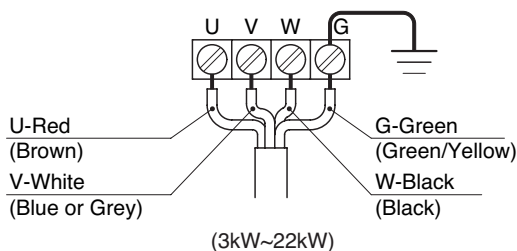


### CAUTION

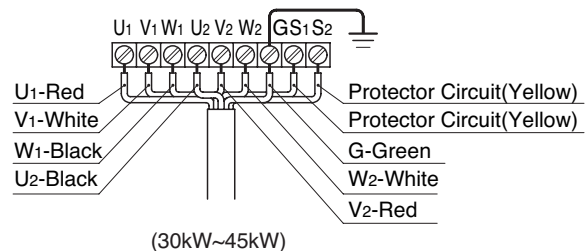
Do not use the pump if the cabtyre cable is worn or damaged, which can result in electric shock, shorting, or fire.

Connect the leads of cabtyre cable to the control panel terminals as shown in the diagram, being careful not to let the leads become twisted together.

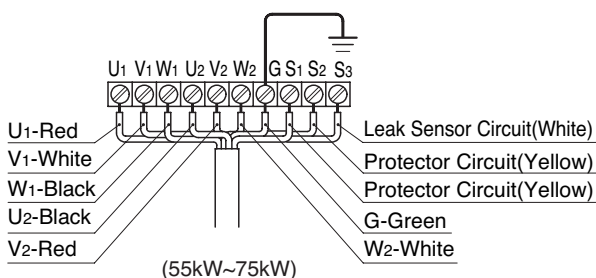
Direct on line



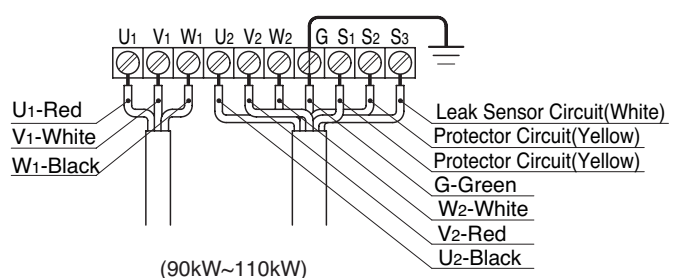
Star-delta start



Star-delta start

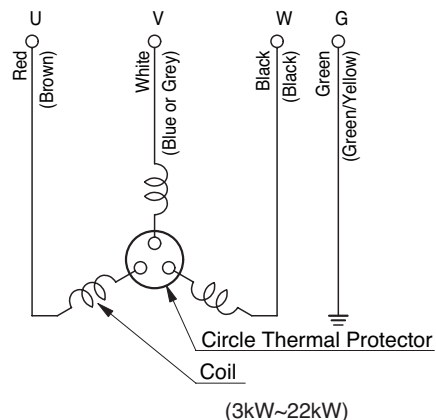


Star-delta start

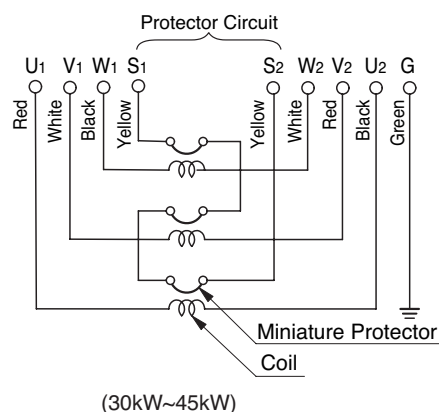


## Electrical circuit diagrams

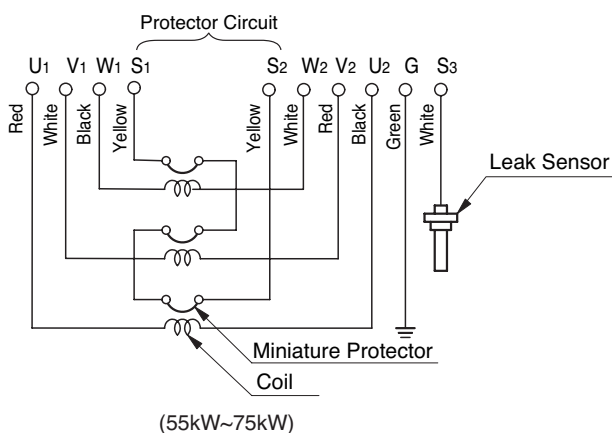
Direct on line



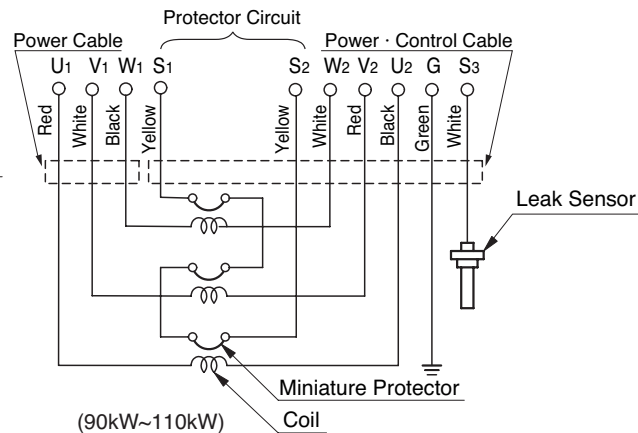
Star-delta start



Star-delta start



Star-delta start



## 6 OPERATION

### Before starting

- (1) Make sure once again that the product is of the correct voltage and frequency rating.

**CAUTION** Using the product at other than rated voltage and frequency will not only lower its performance but may damage the product.

**Note:** Confirm the rated voltage and frequency on the model name plate.

- (2) Confirm the wiring, supply voltage, circuit breaker capacity, and motor insulation resistance.

Reference insulation resistance = 20 MΩ or greater

**Note:** The reference insulation resistance (20MΩ or greater) is the value when the pump is new or has been repaired. For the reference value after installation, see below at Maintenance and Inspection (p. 12)

- (3) The setting on the circuit breaker or other overload protector should be made in accord with the rated currency of the pump.

**Note:** See the model name plate on the pump for its rated current.

- (4) When powering the pump with a generator, do not share the generator with other equipment.

## Test operation



### WARNING

- Never operate the pump while it is suspended in the air. The recoil may result in injury or other major accident.
- Never start the pump when people are standing next to it. An electrical leak can result in electrical shock.

- (1) Run the pump for a short time (1~2 seconds) to check the direction of rotation. The rotation is correct if the pump recoil direction is counter-clockwise.



### CAUTION

Always perform the rotation check in air, not while the pump is submersed. Running the pump in reverse direction while submersed may damage the pump, resulting in electrical leakage or electrical shock.

- (2) If the direction is reversed, correct it using the countermeasure shown below.



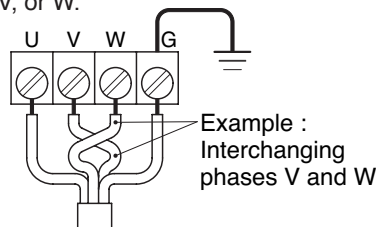
### WARNING

Before changing the connections to correct the rotation, be sure to turn off the power supply (circuit breaker), and make sure the impeller has stopped completely, to avoid electrical shock or shorting.

#### COUNTERMEASURE

(Direct-on-line start models):

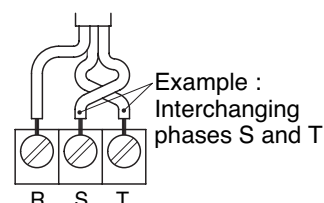
Interchange connections between any two of the three leads U, V, or W.



#### COUNTERMEASURE

(Star-delta start models):

Interchange connections between any two of the three leads R, S, or T.



- (3) Run the pump for a short time (3~10 minutes) and confirm the following.  
Using an ammeter (clamp-on type), measure the operating current at the U, V, and W phase leads on the terminal strip.

#### COUNTERMEASURE

If the operating current exceeds the rated value, pump motor overload may be a cause. Make sure the pump has been installed under proper conditions as described in the section on Installation (p.6)

Using an AC voltmeter (tester), measure voltage at the terminal strip.

Supply voltage tolerance: within  $\pm 10\%$  of rated voltage.

#### COUNTERMEASURE

If the supply voltage is outside the tolerance, possible causes are the power supply capacity or an inadequate extension cable. Look again at Electrical Wiring (p.7) and make sure the conditions are proper.



### CAUTION

In case of very excessive vibration, unusual noise or odor, turn off the power immediately and consult with your nearest dealer or Tsurumi representative. Continuing to operate the pump under abnormal conditions may result in electrical shock, fire, or electrical leakage.

- (4) If the test operation turns up no problems, continue with full operation.

## Operation



### WARNING

- The pump may become very hot during operation. Be careful not to contact the pump accidentally to avoid being burned.
- To avoid serious injury, do not insert a finger or any other object in the pump inlet holes.
- When the pump is not used for an extended period, be sure to turn off the power (circuit breaker, etc.). Deterioration of the insulation may lead to electrical leakage, electrical shock, or fire.
- In case of a power outage, turn off the power to the pump to avoid having it start unexpectedly when the power is restored, presenting serious danger to people in the vicinity.

Pay careful attention to the water level while the pump is operating. Dry operation may cause the pump to malfunction.

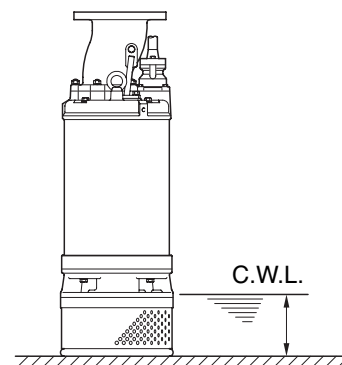
**Note:** See below, "Operating water level" for the water level necessary for operation.

## Operation water level

**CAUTION** Do not operate the pump below the C.W.L. (Continuous Running Water Level). Failure to observe this condition may result in damage to the pump, electrical leakage or electrical shock.

The table shows the C.W.L. for different output classes. Be careful not to allow the water level to drop below the applicable limit.

Model	C.W.L.	Model	C.W.L.	Model	C.W.L.
LH23.7 LH35.5	150mm	LH637 LH645	180mm	LH890 LH8110	200mm
LH47.5 LH411	160mm	LH675 LH690	200mm	LH25.5W LH311W	170mm 200mm
LH422 LH430	250mm	LH6110 LH837	200mm	LH322W LH430W	300mm
LH615	185mm	LH845	180mm	LH23.0W	200mm
LH619 LH622	270mm	LH855 LH875	200mm	LH33.0	150mm



## Motor protection system

**WARNING** During inspections or repairs, always be sure to turn off the power. Sudden unexpected starting of the pump can cause electrical shock, shorting, or serious injury.

**CAUTION**

- Always determine the cause of the problem and resolve it before resuming operation. Simply repeating cycles of stopping and restarting will end up damaging the pump.
- Do not continue operation at very low water level, or while the strainer stand is clogged with debris. Not only will performance suffer, but such conditions may cause noise, heavy vibration, and malfunctioning.

### 1. Circle Thermal Protector

If an excessive current is detected or the motor overheats, for reasons such as the following, the pump will automatically stop operating regardless of the water level, to protect the motor.

- Change in supply voltage polarity
- Overload
- Open-phase operation or operation under constraint

### 2. Miniature Protector

This protector is embedded inside the motor coil. If the coil should overheat for any reason, bending of the bimetal of the miniature protector triggers a signal, which in turn causes an external circuit in the starting console or control panel to shut off the motor current. When the temperature returns to normal, the protector is automatically reset, but restarting is controlled from the starting console or control panel.

**Note:** A b-contact miniature protector is adopted, which is normally "closed" and goes to "open" upon overheating. To protect the motor from current surges, be sure to install a motor breaker, thermal relay or similar device in the external starting console or control panel. A 3E relay is able to protect the motor from overload, open-phase or reverse-phase operation.

### 3. Water Leak Sensor

Pump models with output of 55kW or greater have a water leak sensor electrode in the oil compartment. If water leaks into the oil compartment, the electrode signal is detected by an amplifier (floatless switch), triggering the shutoff of the motor current at the external starting console or control panel. If this detector should operate, the pump will need to undergo internal repairs.

**Note:** Use a floatless switch as the signal amplifier. To prevent the protector from operating due to an induced current, the external starting console or control panel should be configured to switch off the motor only after the leak sensor signal continues for several seconds.

## 7 MAINTENANCE AND INSPECTION

Regular maintenance and inspections are a necessity for continued efficient functioning of the pump. If any abnormal conditions are noticed, refer to the section on Troubleshooting (p.18) and take corrective measures immediately. It is recommended that a spare pump be kept ready in case of any problems.

### Prior to inspection



**WARNING** Detach the cable from the receptacle or terminals, after making certain the power supply (circuit breaker, etc.) is turned off. Failure to follow this precaution may result in a serious accident from electrical shock or unexpected starting of the pump motor.

- (1) Washing the pump  
Remove accumulated matter from the surface of the pump and wash it with clean water. Take special care to remove any debris from the impeller.
- (2) Inspecting the pump exterior  
Look for any peeling or chipped paint, and make sure the nuts and bolts are fastened tightly. Any cracks in the surface should be repaired by cleaning that area, drying it and then applying a touchup coating.

**Note:** *Touchup is not supplied. Note that some kinds of damage or looseness may require that the unit be disassembled for repairs. Please consult with your nearest dealer or Tsurumi representative.*

### Regular Inspection

Interval	Inspection Item	
EveryDay	<ul style="list-style-type: none"> <li>■ Measure operating current</li> <li>■ Measure power voltage</li> </ul>	<ul style="list-style-type: none"> <li>● To be below the rated current.</li> <li>● Power supply voltage variation (within <math>\pm 10\%</math> of the rated voltage)</li> </ul>
Monthly	<ul style="list-style-type: none"> <li>■ Measure insulation resistance</li> <li>■ Pump inspection</li> </ul>	<ul style="list-style-type: none"> <li>● Reference insulation resistance = 1M<math>\Omega</math> or greater <i>Note: If the insulation resistance has become notably lower than the previous inspection, an inspection of the motor will be necessary.</i></li> <li>● A noticeable drop in performance may indicate wear in the impeller, etc., or else clogging of the strainer stand, etc. Remove the clogged debris, and replace any worn parts.</li> </ul>
Semi-yearly	<ul style="list-style-type: none"> <li>■ Inspection of lifting chain or rope</li> <li>■ Oil inspection</li> </ul>	<ul style="list-style-type: none"> <li>● Replace if damage, corrosion, or wear has occurred to the chain or the rope. Remove if foreign object is attaching to it.</li> <li>● Check the oil every 6 months or after 3,000 hours of use, whichever comes first. <i>Note: Refer to details of oil inspection and oil change (p.13)</i></li> </ul>
Yearly	<ul style="list-style-type: none"> <li>■ Change oil</li> <li>■ Change mechanical seal</li> </ul>	<ul style="list-style-type: none"> <li>● Change the oil every 12 months or after 6,000 hours of use, whichever comes first. <i>Note: Refer to details of oil inspection and oil change (p.13)</i></li> <li>● <i>Note: Specialized know-how is required for inspecting and replacing the mechanical seal. Consult with your nearest dealer or Tsurumi representative.</i></li> </ul>
Every 2 to 5 years	<ul style="list-style-type: none"> <li>■ Overhaul</li> </ul>	<ul style="list-style-type: none"> <li>● This should be carried out even if there are no problems with the pump. The frequency depends on how continuously the pump is in use. <i>Note: Consult with your nearest dealer or Tsurumi representative regarding overhauls.</i></li> </ul>

### Storage

When the pump is out of use for an extended period, wash it and dry it thoroughly, then store it indoors.

**Note:** *Always run a test operation before putting the pump back into service.*

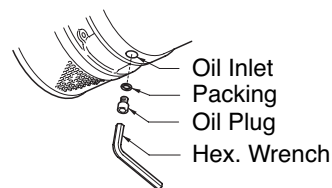
When the pump is left installed in water, it should be run at regular intervals (about once a week).

## Oil inspection and Oil change



### WARNING

When the pump is tilted for inspecting or changing the oil, pay careful attention to the center of gravity and weight of the pump. When lowering the pump, fasten the chain or rope to the eyebolts provided for this purpose. Failing to lower the pump completely may result in damage or injury if the pump is dropped.



#### Inspecting Oil

Remove the oil plug and tilt the pump to drain a small amount of oil. If the oil is milky white or has water mixed in with it, the mechanical seal may be faulty. In this case the pump will need to be disassembled and repaired.

Model	Oil Quantity	Model	Oil Quantity	Model	Oil Quantity
LH23.7	1,650ml	LH637	4,800ml	LH890	8,000ml
LH35.5		LH645	6,100ml	LH8110	720ml
LH47.5		LH675	8,000ml	LH25.5W	800ml
LH411	2,500ml	LH690	4,800ml	LH311W	2,350ml
LH422	6,900ml	LH6110		LH322W	380ml
LH430		LH837		LH430W	
LH615	3,740ml	LH845	6,100ml	LH23.0W	380ml
LH619	6,900ml	LH855	6,100ml	LH33.0	
LH622		LH875			

The oil quantity of LH675/855/875-50/60 will be 6,500ml.

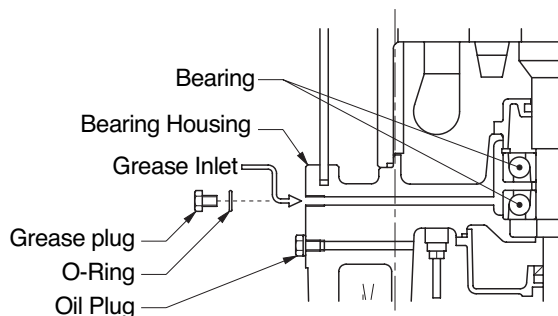
#### Replacing Oil

Remove the oil plug and drain all the oil, then replace it with the specified amount.

**Note:** Worn oil and other waste products should be disposed of by a qualified agent, in accord with applicable local laws. The oil plug packing and O-ring should be replaced each time the oil is inspected or changed.

## Refilling bearing grease

Models with output 55kW or greater require that bearing grease be refilled periodically. With the pump standing upright, supply grease at the grease nipple on the bearing housing side of lower bearing (PT1/8 for 55~75 kW models, M12 screw for 90~110kW models), and at the grease nipple at the upper part of the motor for models with an upper bearing (90~110kW, PT1/4). The table shows the different bearing types, specified amount of grease, initial supply of grease, and refill frequency.



**Note:** Greasing generally is good for around 3,000 hours of use, but this can vary depending on the use conditions.

Model	Grease Type	Initial Amount	Refill Amount
LH855 LH675 LH875	"ENS GREASE" (Nippon Oil Co.), or equivalent <sup>*1</sup>	360g (12.70 oz.)	60g (2.12 oz.)
LH690 LH6110 LH890 LH8110	"MULTINOC DELUX 2"(Nippon Oil Co.), or equivalent <sup>*2</sup>	Upper: 100g (3.53 oz.)	Upper: 30g (1.06 oz.)
		Lower: 200g (7.05 oz.)	Lower: 60g (2.12 oz.)

The grease type of LH855/675/875-50/60 will be "RAREMAX SUPER"(Kyodo Yushi Co.Ltd),"LGHP 2"(SKF).  
The initial amount will be 100g (3.53 oz.). The refill amount will be 50g (1.76 oz.).

Item	*1	*2
Soap Type	Urea compounds	Lithium-Sodium complex
Base Oil Type	Synthetic-Ester Oil	Mineral Oil
Viscosity(40°C / 104°F)	31.5mm <sup>2</sup> /s(cSt)	85mm <sup>2</sup> /s(cSt)
Viscosity(100°C / 212°F)	5.8mm <sup>2</sup> /s(cSt)	9.5mm <sup>2</sup> /s(cSt)
Temperature Range	-40 to 175°C / -40 to 347°F	-20 to 135°C / -4 to 275°F
Dropping Point	250°C / 482°F	202°C / 396°F
Penetration NLGI grade	2	2
Penetration (60 strokes 25°C / 77°F)	267	270
Penetration (100,000 strokes 25°C / 77°F)	310	300

## Replacement Parts

The table lists the parts that need to be replaced periodically. Replace these using the recommended frequency as a guideline.

Part	Recommended Frequency
Mechanical Seal	When oil in oil compartment becomes milky.
Oil (Turbine Oil VG 32 )	Every 6,000 hours of 12 months, whichever comes first.
Bearing Grease	At overhaul
Packing, O-Ring	Each time pump is disassembled or inspected
Oil Seal	When the lip is worn, and each time pump is disassembled or inspected
Labyrinth Ring	When it becomes worn.
Shaft Sleeve	When it becomes worn.
Cathodic Protection Plate	When it becomes corroded.

## 8 DISASSEMBLY AND REASSEMBLY

### WARNING

- Before disassembling the pump, first detach the cabtyre cable from the receptacle or terminals, after making certain the power supply (circuit breaker, etc.) is turned off. To avoid electrical shock, do not work with wet hands. Never check the operation of any parts (impeller rotation, etc.) by turning on the power while the unit is partially assembled. Failure to observe these precautions may result in serious accident.
- Do not disassemble or repair any parts other than those designated here. If repairs are necessary in any other than the designated parts, consult with your nearest dealer or Tsurumi representative. Improper repairs can result in electrical leakage, electrical shock, fire, or water leaks.
- After reassembly, always perform a test operation before resuming use of the pump. Improper assembly will cause the pump to malfunction, resulting in electrical shock or water leaks.

The procedure for disassembly and reassembly is shown here to the extent necessary for impeller replacement. A specialized environment and facilities are necessary for work on the mechanical seal and the motor parts. Contact your nearest dealer or Tsurumi representative in the event such repairs are necessary.

### LH615 Disassembly

**Note:** Before disassembly, drain the oil from the pump.  
*Models LH675, LH855, LH875, LH690, LH6110, LH890, and LH8110 are similar in structure.*

- (1) Remove the strainer stand.  
Remove the hex. bolts and plain washers at the bottom of pump, then remove the strainer stand from the pump.
- (2) Remove the lower pump casing.  
Remove the hex. bolts, spring washers, stud bolts and plain washers, then remove the lower pump casing from the pump.
- (3) Remove the impeller.  
With a box spanner or other tool, remove the impeller nut, spring washer and impellar thread protect. cover, then remove the impeller and lower shaft sleeve from the shaft.
- (4) Remove the upper pump casing.  
Remove the hex. nuts and spring washers to remove the upper pump casing.
- (5) The upper shaft sleeve can be removed easily once the upper pump casing is removed.
- (6) When absolutely necessary, the mechanical seal can be removed by first removing the oil casing.

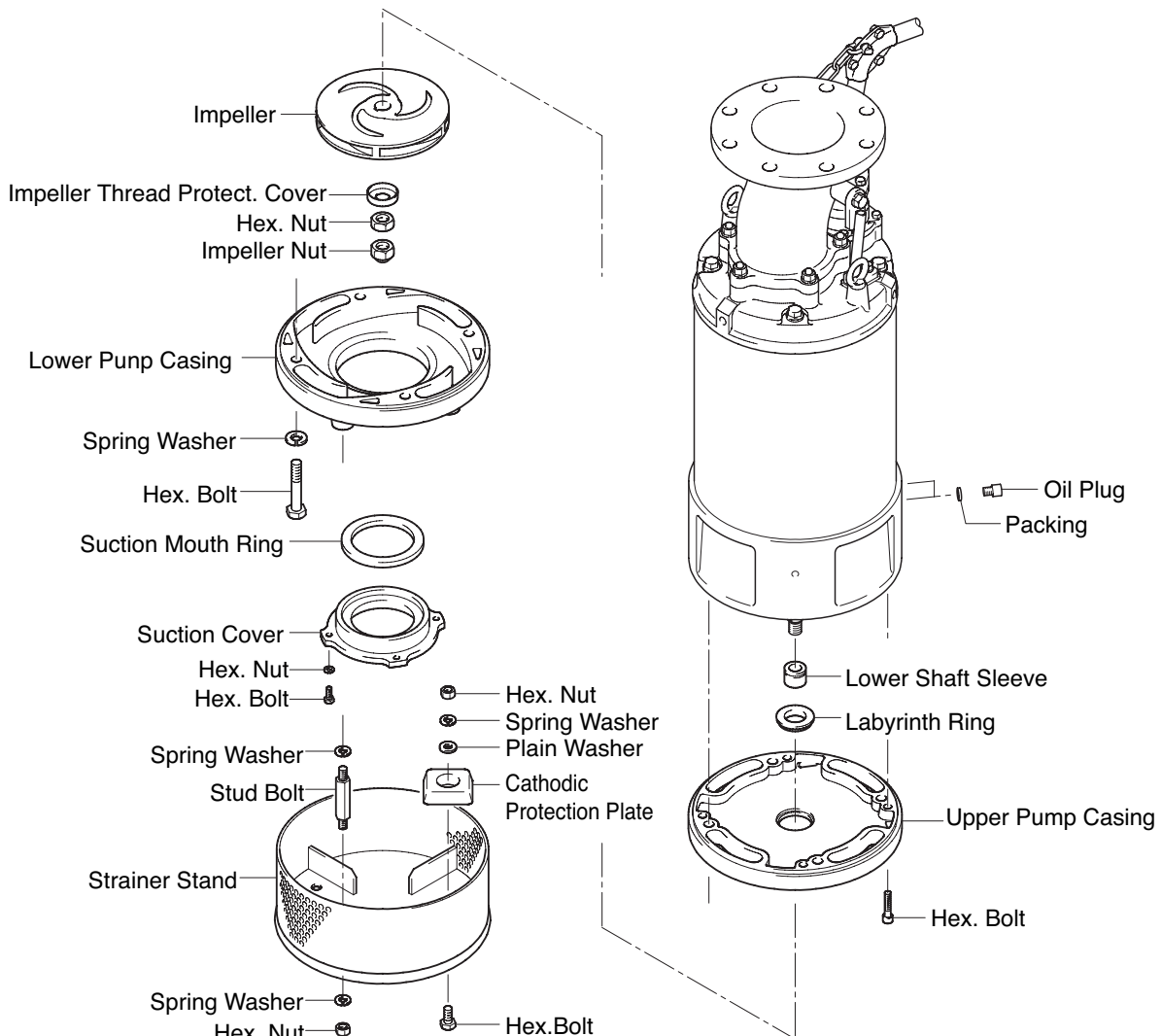
**Note:** See also the manual that comes with the replacement mechanical seal.

Remove the hex. bolts and spring washers, then detach the oil casing from the pump, being careful not to damage the sliding surface of the mechanical seal. Remove the mechanical seal on the rotating end from the shaft, then remove the mechanical seal on the upper fixed end.



**CAUTION** A worn impeller can have sharp edges; be careful to avoid injury.

## Exploded View [ LH615 ]



## Reassembly

Reassembly can be performed by reversing the steps for disassembly.

**Note:** After reassembling the pump, be sure to fill it with the required amount of oil. Replace the packing and o-ring with new parts. Replace any other worn or damaged parts as well.

The sliding surface of the mechanical seal should be wiped clean with a non-oily cloth. For ease of insertion, oil the outer parts of the shock-absorbent rubber.

**Note:** See the manual that comes with the replacement mechanical seal for further details.

After attaching the impeller, and again after assembly is completed, check to make sure the impeller rotates smoothly and that it does not rub against the suction cover (applies to models LH675, LH855, LH875, LH690, LH6110, LH890, and LH8110).

## LH25.5W Disassembly

**Note:** *Before disassembly, drain the oil from the pump.*

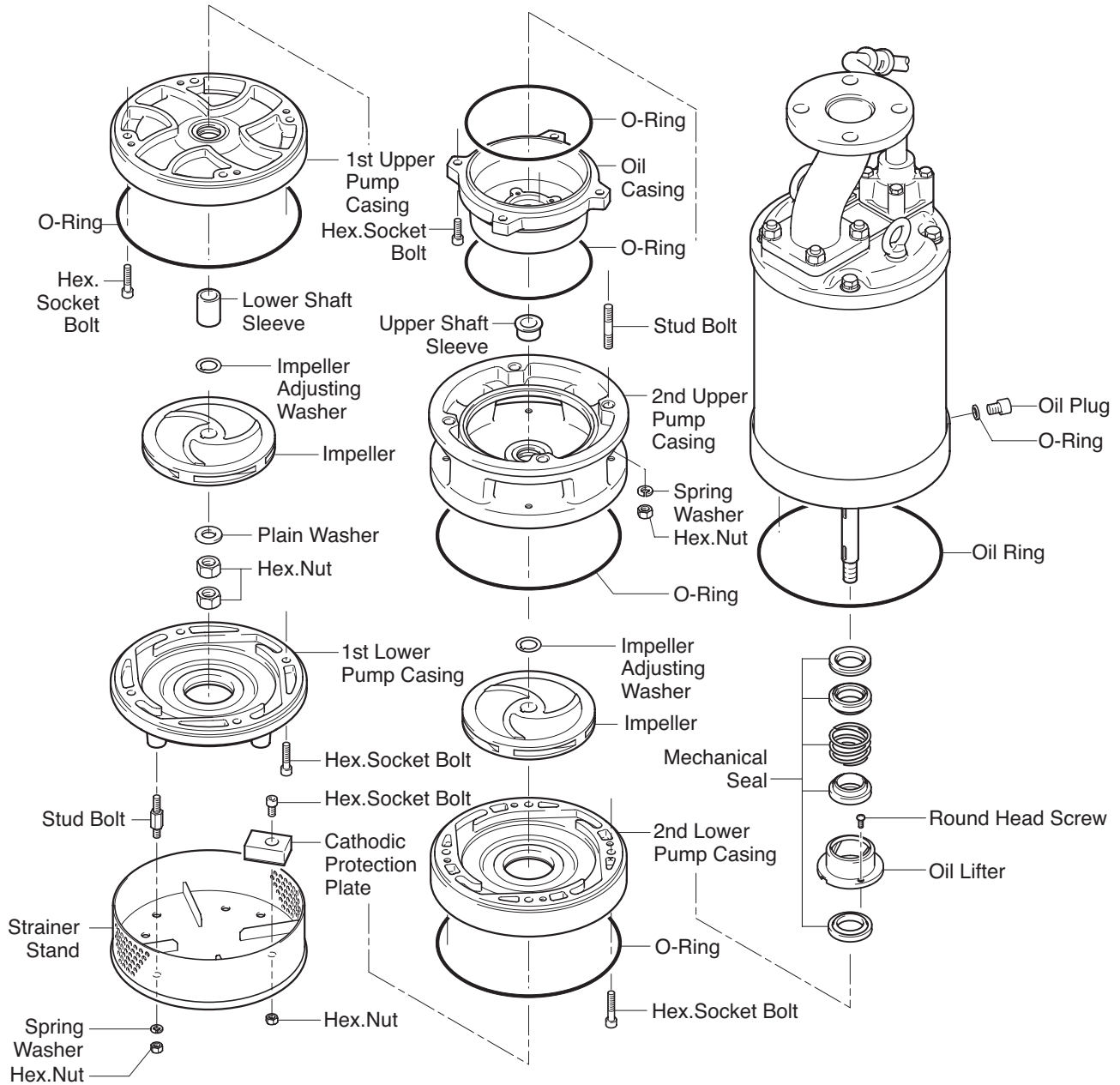
- (1) Remove the strainer stand.  
Remove the hex. bolts and spring washers at the bottom of pump, then remove the strainer stand from the pump.
- (2) Remove the 1st lower pump casing.  
Remove the hex. socket bolts, then remove the 1st lower pump casing from the pump.
- (3) Remove the impeller.  
Remove the hex. double nuts and plain washers, then remove impeller, impeller adjusting washer, and the lower shaft sleeve from the shaft.
- (4) Remove the 1st upper pump casing.  
Remove the hex. socket bolts, then remove the 1st upper pump casing from the pump.
- (5) Remove the 2nd lower pump casing.  
Remove the hex. socket bolts, then remove the 2nd lower pump casing from the pump.
- (6) Remove the impeller.  
Now remove the impeller, impeller adjusting washer from the shaft.
- (7) Remove the 2nd upper pump casing.  
Remove the hex. nuts and spring washer, then remove the 2nd upper pump casing from the pump and lift the upper shaft sleeve from the shaft.
- (8) When absolutely necessary, the mechanical seal can be removed by first removing the oil casing.

**Note:** *See also the manual that comes with the replacement mechanical seal.*



**CAUTION** A worn impeller can have sharp edges; be careful to avoid injury.

## Exploded View [ LH25.5W ]



## Reassembly

Reassembly can be performed by reversing the steps for disassembly.

**Note:** After reassembling the pump, be sure to fill it with the required amount of oil. Replace the packing and o-ring with new parts. Replace any other worn or damaged parts as well.

The sliding surface of the mechanical seal should be wiped clean with a non-oily cloth. For ease of insertion, oil the outer parts of the shock-absorbent rubber.

**Note:** See the manual that comes with the replacement mechanical seal for further details.

After attaching the impeller, and again after assembly is completed, check to make sure the impeller rotates smoothly and that it does not rub against the suction cover.

**Note:** The mouth ring is press-fit into the lower pump casing, and the labyrinth ring is press-fit into the upper pump casing; so it is necessary to replace the upper and lower pump casing together when worn.

## 9 TROUBLESHOOTING

 **WARNING** Always turn off the power before inspecting the pump. Failure to observe this precaution can result in serious accident.

Before ordering repairs, carefully read through this operation manual, then repeat the inspection. If the problem remains, contact your nearest dealer or Tsurumi representative.

Problem	Possible cause	Countermeasure
Pump Will not start	1) Power is off. 2) Cabtyre cable is cut or not connected properly. 3) Impeller is clogged.	1) Restore power. 2) Repair/replace the cable or fix the connection. 3) Inspect the pump and remove any debris.
Pump stops soon after starting (Motor protector operates)	1) Impeller is clogged. 2) Low voltage. 3) Wrong power frequency. 4) Extended operation with a clogged strainer. 5) Faulty motor. 6) Excessive sand is discharged.	1) Remove any debris. 2) Provide the rated voltage, or make sure the cabtyre cable extension is the proper standard. 3) Check the name plate, and replace the pump or the impeller. 4) Remove debris from the strainer. 5) Repair or replace the motor. 6) Place the pump on a block or other base to prevent sand from being sucked into it.
Poor lift or discharge capacity	1) Worn out impeller. 2) Sharply bent or clogged hose. 3) Strainer stand clogged or buried. 4) Motor direction is reversed	1) Replace. 2) Straighten out any sharp bends. Enclose the pump with a screen to keep away debris. 3) Remove debris from the strainer stand or place a block under the pump. 4) Interchange power supply leads(p.10).
Heavy vibration or noise	1) Damaged motor shaft.	1) Contact dealer and replace motor.

### Disposal Product

Properly dispose of the product by disassembling it, presorting the contents, and sending them to the waste material treatment site.

The following information is required when ordering repairs or making other inquiries.

Product model	
Manufacturing number	
Purchase date	
Remarks	